

# Kuhns

Innovation in Small Square Bale Handling











# A Simple Solution for Small Square Bales

In the past 40 years, hay handling methods have changed dramatically. Much hay production has moved from using labor-intensive small square bales to large round or square bales moved with machinery. While farms have become larger and fewer, the demand for small square bales has increased dramatically.

The customer that uses small square bales is a busy professional who needs a supplier that understands

his or her hay needs. These needs often include curing and off-site storage. This increases the labor intensity of the hay producer, demanding a better bale handling system. The Kuhns Mfg accumulator system is designed to help farmers maximize their time and minimize the labor for small square bales. In today's market, bale size requirements vary greatly. Developed on our farm with that in mind, the Kuhns Accumulators can easily handle 35 to 80 lb bales, 32 to 48 inches long, allowing production of the size bale that best fits your operation. Owners of the Kuhns system



have operations ranging from 1,000 to 130,000 bales per year.





The Kuhns Hay Accumulator system uses gravity and a simple mechanical system to efficiently arrange the bales into a group that is then left in the field. A Kuhns Mfg Grabber or Tie-Grabber mounted on a front end loader or skid steer can pick up the bales and load them onto a waiting truck or wagon. The groups can then be stacked in the barn with a grabber without the operator ever needing to touch a bale.

Whether you are producing hay to market and sell, or for your own livestock, the Kuhns Mfg Hay Accumulator is an economical solution to minimize the labor in small square bale handling. The 18 bale system is our most efficient and is perfect for loading van trailers. For middle to high production, the 15 and 10 bale edge groups are versatile systems. The 10 bale flat system is our most popular model, with it's tie row for stable stacking. And now, with the 4 bale system, even the smallest acreage hay grower can utilize the proven design of the Kuhns Mfg hay accumulator. With eight models available, the choice is yours.

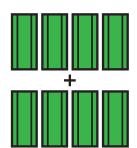


Simple. Efficient. Dependable.



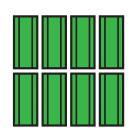
# **Bale Group Sizes**

#### **Flat Models**



#### 4 Bale Flat Group

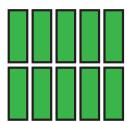
- 14 x 18" and 16 x 18" bales
- 32 48" long bales
- 72" wide by 64 96" long



#### 8 Bale Flat Group

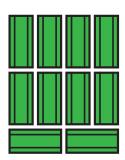
- 14 x 18" and 16 x 18" bales
- 32 48" long bales
- 72" wide by 64 96" long

#### **Edge Models**



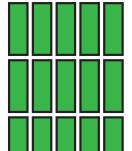
#### 10 Bale Edge Group

- 14 x 18" bales
- 32 44" long bales
- 70" wide by 64 96" long



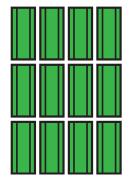
#### 10 Bale Flat Group

- 14 x 18" and 16 x 18" bales
- 32 38" long bales
- 64 76" wide by 82 94" long



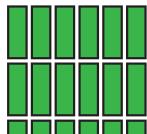
#### 15 Bale Edge Group

- 14 x 18" bales
- 32 44" long bales
- 70" wide by 96 132" long



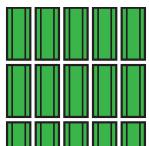
#### 12 Bale Flat Group

- 14 x 18" and 16 x 18" bales
- 32 44" long bales
- 72" wide by 96 132" long



#### 18 Bale Edge Group

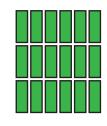
- 14 x 18" bales
- 32 44" long bales
- 84" wide by 96 132" long



#### 15 Bale Flat Group

- 14 x 18" and 16 x 18" bales
- 32 44" long bales
- 90" wide by 96 132" long

#### 18 Bale Edge









Model	Shipping Dimensions	Working Dimensions	Weight
AE18 Accumulator	24'8"L x 9'4"W x 5'7"H	24'7"L x 9'4"W x 12'7"H	3030 lbs*
KN618 Tie-Grabber	109"L x 95"W x 30"H	95" L x 89"W	1540 lbs*
618 Grabber	105"L x 89"W x 22"H	95" L x 89"W	840 lbs*

\*Approximate Weight

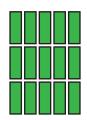
#### **Features**

- Handles 14 x 18" bales 32 44" long at whatever density is needed, with no adjustments.
- Our largest model.
- Good for filling van trailers from the rear.
- Group dimensions are 84" wide by 96 132" long.
- This bale arrangement allows you to completely fill your 9' x 24' wagon.
- The 18 bale group has a 17% time savings advantage over the 15 bale, as the grab contains 20% more bales, it reduces the number of packs by 17%.

#### KN618 Tie-Grabber and 618 Grabber

- The KN618 and 618 pick up the bales 6 wide and 3 long on edge using 36 teeth on 6 bars.
- It handles 14 x 18" bales 32 36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements
   KN618: 2600 lb lift capacity
   618: 2200 lb lift capacity





### 15 Bale Edge







Model	Shipping Dimensions	Working Dimensions	Weight
AE15 Accumulator	21'6"L x 7'10"W x 5'7"H	21'5"L x 7'10"W x 11'1"H	2480 lbs*
KN615 Tie-Grabber	109"L x 78"W x 30"H	95"L x 72"W	1480 lbs*
615 Grabber	105"L x 72"W x 22"H	95"L x 72"W	780 lbs*

\*Approximate Weight

#### **Features**

- Handles 14 x 18" bales 32 44" long at whatever density is needed, with no adjustments.
- Group dimensions are 70" wide by 96 132" long.
- This bale arrangement allows you to completely fill your 9'x20' wagon.
- The 15 bale pack has a 33% time savings advantage over the 10 bale as the grab contains 50% more bales, it reduces the number of packs by 33%.

#### **KN615 Tie-Grabber and 615 Grabber**

- The KN615 and 615 pick up the bales 5 wide and 3 long on edge using 30 teeth on 6 bars.
- It handles 14x18" bales 32"- 36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements
   KN615: 2400 lb lift capacity
   615: 1900 lb lift capacity



# 10 Bale Edge







Model	Shipping Dimensions	Working Dimensions	Weight
AE10 Accumulator	17'5"L x 7'10"W x 5'7"H	17'4"L x 7'10"W x 9'2"H	2130 lbs*
KN510 Tie-Grabber	86"L x 78"W x 30"H	72"L x 72"W	1380 lbs*
510 Grabber	82"L x 72"W x 22"H	72"L x 72"W	680 lbs*

\*Approximate Weight

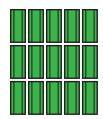
#### **Features**

- Handles 14 x 18" bales 32 48" long at whatever density is needed, with no adjustments.
- Group dimensions are 70" wide by 64 96" long.
- The AE10 accumulator is well suited for small farms.
- The low weight requirement for the grabber allows for the use of a smaller loader.
- If your bales are 36" long, you can cross stack the bales with the KN510 or 510 grabber.

#### KN510 Tie-Grabber and 510 Grabber

- The KN510 and 510 pick up the bales 5 wide and 2 long on edge using 25 teeth on 5 bars.
- The 10 bale edge group can be picked up from any side of the group with the 510 grabber or KN510 Tie-Grabber.
- Handles 14 x 18" bales 32 36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements
   KN510: 1800 lb lift capacity
   510: 1500 lb lift capacity







Model	Shipping Dimensions	Working Dimensions	Weight
AF15 Accumulator	21'10"L x 9'4"W x 5'7"H	21'9"L x 9'4"W x 11'5"H	2740 lbs*
KN615F Tie-Grabber	109"L x 95"W x 30"H	95"L x 89"W	1515 lbs*
615F Grabber	105"L x 89"W x 22"H	95"L x 89"W	815 lbs*

\*Approximate Weight

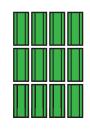
#### **Features**

- Handles 14 x 18" and 16 x 18" bales 32 44" long at whatever density is needed, with no adjustments.
- Our largest configuration for bales on their strings.
- Group dimensions are 90" wide by 96 132" long.
- Same size bale group footprint as 18 Edge bale group.
- Configuration can be used to fill van trailers from the rear.
- Fills a 24' wagon nicely.

#### **KN615F Tie-Grabber and 615F Grabber**

- The KN615F and 615F pick up the bales 5 wide and 3 long on their strings using 30 teeth on 6 bars.
- Handles 14 x 18" and 16 x 18" bales 32 -36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements KN615F: 2500 lb lift capacity 615F: 2100 lb lift capacity











Model	Shipping Dimensions	Working Dimensions	Weight
AF12 Accumulator	21'2"L x 7'10" W x 5'7"H	21'1"L x 7'10" W x 11'1"H	2290 lbs*
KN612F Tie-Grabber	109"L x 78"W x 30"H	95"L x 72"W	1460 lbs*
612F Grabber	105"L x 72"W x 22"H	95"L x 72"W	760 lbs*

\*Approximate Weight

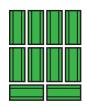
#### **Features**

- Handles 14 x 18" and 16 x 18" bales 32" 44" long at whatever density is needed, with no adjustments.
- A popular choice for the models that put the bales on their strings.
- Same size bale group footprint as 15 Edge bale group.
- Group dimensions are 72" wide by 96 132" long.
- This configuration fills a 20' wagon nicely.

#### KN612F Tie-Grabber and 612F Grabber

- The KN612F and 612F pick up the bales 4 wide and 3 long on their strings using 24 teeth on 6 bars.
- Handles 14 x 18" and 16 x 18" bales 32 -36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements
   KN612F: 2300 lb lift capacity
   612F: 1800 lb lift capacity

12 Bale Flat webpage









Model	Shipping Dimensions	Working Dimensions	Weight
AF10 Accumulator	18'11"L x 7'10"W x 5'7"H	18'10"L x 7'10"W x 10'1"H	2240 lbs*
KN510F Tie-Grabber	104"L x 78"W x 30"H	90"L x 72"W	1440 lbs*
510F Grabber	100"L x 72"W x 22"H	90"L x 72"W	740 lbs*

\*Approximate Weight

#### **Features**

- Handles 14 x 18" and 16 x 18" bales 32" 38" long at whatever density is needed, with no adjustments.
- Our most popular accumulator.
- The 10 bale accumulator is well suited for small farms.
- The tie row allows for cross-stacking with the KN510F or 510F, making a more stable load on the wagon or truck.
- Group dimensions are 64 76" wide by 82 94" long.
- The 2 1/2 bale length fills a 7.5 ft wagon from one side to the other.

#### **KN510F Tie-Grabber and 510F Grabber**

- The KN510F and 510F pick up the bales on their strings 4 wide and 2 long, plus a tie row with 2 bales turned sideways, using 22 teeth on 5 bars.
- Handles 14 x 18" and 16 x 18" bales 32 -36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements
   KN510F: 1900 lb lift capacity
   510F: 1700 lb lift capacity











Model	Shipping Dimensions	Working Dimensions	Weight
AF8 Accumulator	17'1"L x 7'10"W x 5'7"H	17'L x 7'10"W x 9'2"H	2010 lbs*
KN408F Tie-Grabber	86"L x 78"W x 30"H	72"L x 72"W	1280 lbs*
408F Grabber	82"L x 72"W x 22"H	72"L x 72"W	580 lbs*

\*Approximate Weight

#### **Features**

- Handles 14 x 18" and 16 x 18" bales 32" -48" long at whatever density is needed, with no adjustments.
- The 8 bale accumulator is excellent for small farms.
- Group dimensions are 72" wide by 64 96" long.
- If your bales are 36" long, you can cross stack the bales with the 408F grabber.

#### KN408F Tie-Grabber and 408F Grabber

- The KN408F and 408F pick up the bales
   4 wide and 2 long on their strings using 16
   teeth on 4 bars.
- Handles 14 x 18" and 16 x 18" bales 32 -36" long with no adjustments. An extended version is available for bales longer than 36".
- Weight Requirements KN408F: 1700 lb lift capacity 408F: 1400 lb lift capacity









Model	Shipping Dimensions	Working Dimensions	Weight
AF4 Accumulator	12'11"L x 7'4"W x 7'5"H	12'11"L x 7'4"W x 7'5"H	1232 lbs*
EGF8 Grabber	78"L x 71"W x 21"H	78"L x 72"W	415 lbs*

\*Approximate Weight

#### **Features**

- Handles 14 x 18" and 16 x 18" bales 32" 48" long at whatever density is needed, with no adjustments.
- Our smallest accumulator.
- The AF4 is the solution for hay production around 6,000 bales or less per year.
- If your bales are 36" long, you can cross stack the bales with the EGF8 grabber.
- Group dimensions are 72" wide by 64-88" long.

#### **EGF8 Grabber**

- The EGF8 picks up the bales on their strings 4 wide and 2 long, using 16 teeth on 4 bars.
- Handles 14 x 18" and 16 x 18" bales 32 38" long with no adjustments.
- The two bale length allows for narrower wagons or for longer bales than models that arrange the bales 3 long.
- For bales longer than 38," a larger grabber is required to securely pick up the bales.
- Skidsteer quick attach bracket and 6' hydraulic hoses are standard.
- Weight Requirements EGF8: 1150 lb lift capacity





# **About the 4 Bale Flat System**

It is now possible for even the smallest acreage hay grower to utilize the proven design of the Kuhns Mfg hay accumulator. The new AF4 accumulator and EGF8 grabber are built with the same principles of simplicity, dependability, and efficiency as our full size models, but at a much lower initial investment.

The AF4 is attached to the baler and accumulates groups of 4 bales at up to 12 bales per minute. The EGF8 is designed to pick up 2 of these 4 bale groups in order to stack them on a wagon in 8 bale groups. At just 415 pounds, the EGF8 is light enough to be used with a utility tractor or small skid loader for loading and unloading. A full size accumulator system is recommended for growers baling more than 4000 bales a year.









## Kuhns Mfg Tie-Grabber

#### **How it Works**

The primary hydraulic circuit operates the bale squeeze and the bale hooks. When activated, the squeeze bar pulls the bales in. A sequence valve then automatically activates the bale hooks. The secondary hydraulic circuit operates the twine arm and the knotter. The twine arm starts on the right hand side, and when it completes its rotation to the left hand side, a valve automatically diverts the flow to the knotter, completing the tying sequence.

#### In Detail



With the squeeze arm out and the twine arm on the right side of the Tie-Grabber, the operator will align the left side of the Tie-Grabber with the left side of the group of bales on the ground and push the group forward to compact the group. The angle of the squeeze arm will pull the bales in as it moves forward. When the bales are compacted length wise, the operator will activate the primary hydraulic circuit. This will pull the squeeze arm in, compacting the bales sideways. The bale hooks will automatically begin to set, so the operator needs to make sure the Tie-Grabber is firmly set on the group so the hooks

can set properly. With the bales properly secured, the operator can safely lift and move the group.

While traveling with the loaded Tie-Grabber, the operator will activate the secondary hydraulic circuit. The twine arm then rotates to the left side for the twine to be tied securely with the German

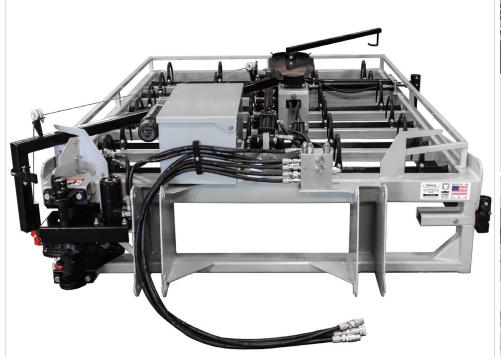
manufactured Rasspe™ knotter. When that is finished, the hay is ready to be stacked on the wagon. While traveling to the next group, the operator returns the twine arm to the right hand side.









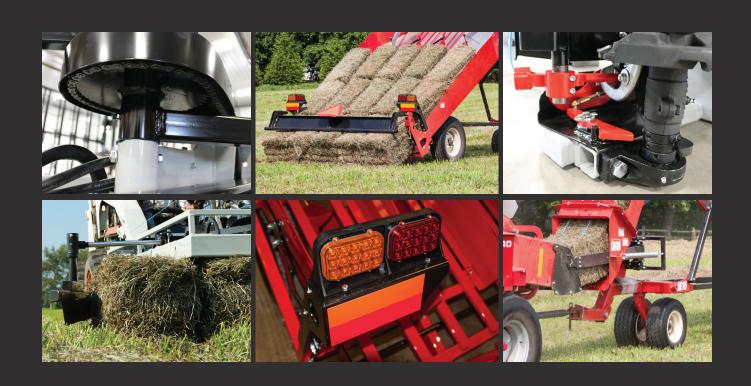






"Being a one person haymaking operation, the Kuhns bale accumulator system has enabled me to more than triple my cash in square bale production. Before I purchased my Kuhns, I was ready to stop all square baling due to labor requirements. I can now basically fill my barn and seldom ever touch a bale by hand. The system is simple, reliable, and low cost compared to other brands on the market. The Tie-Grabber completes the system nicely as it saves valuable time when loading, hauling, and unloading trailers. I would have no hesitation in recommending this system to anyone who is looking to increase their productivity and profit with less labor required."

Steve - Orange, VA





Simple. Efficient. Dependable. www.kuhnsmfg.com







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